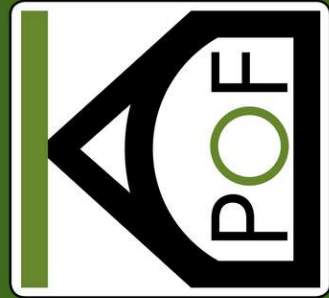




New IEEE 802.3cz Standard: multi-gigabit links for automotive

May 2023

www.kdpof.com



Speakers



Luisma Torres

Principal Engineer



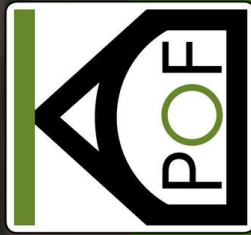
César Esteban

F&E and Support Manager



Plinio Pinzón

Optics & Photonics Engineer



About KDPOF



Who we are



- Fables semiconductor company incorporated in Madrid in 2010
- Team of 40 FTE (Including 15 IC designers) led by the co-founders.

Our markets



Automotive



Home and SOHO



Industrial

Our core



Excellence



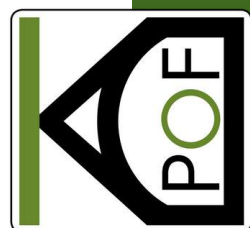
Transparency



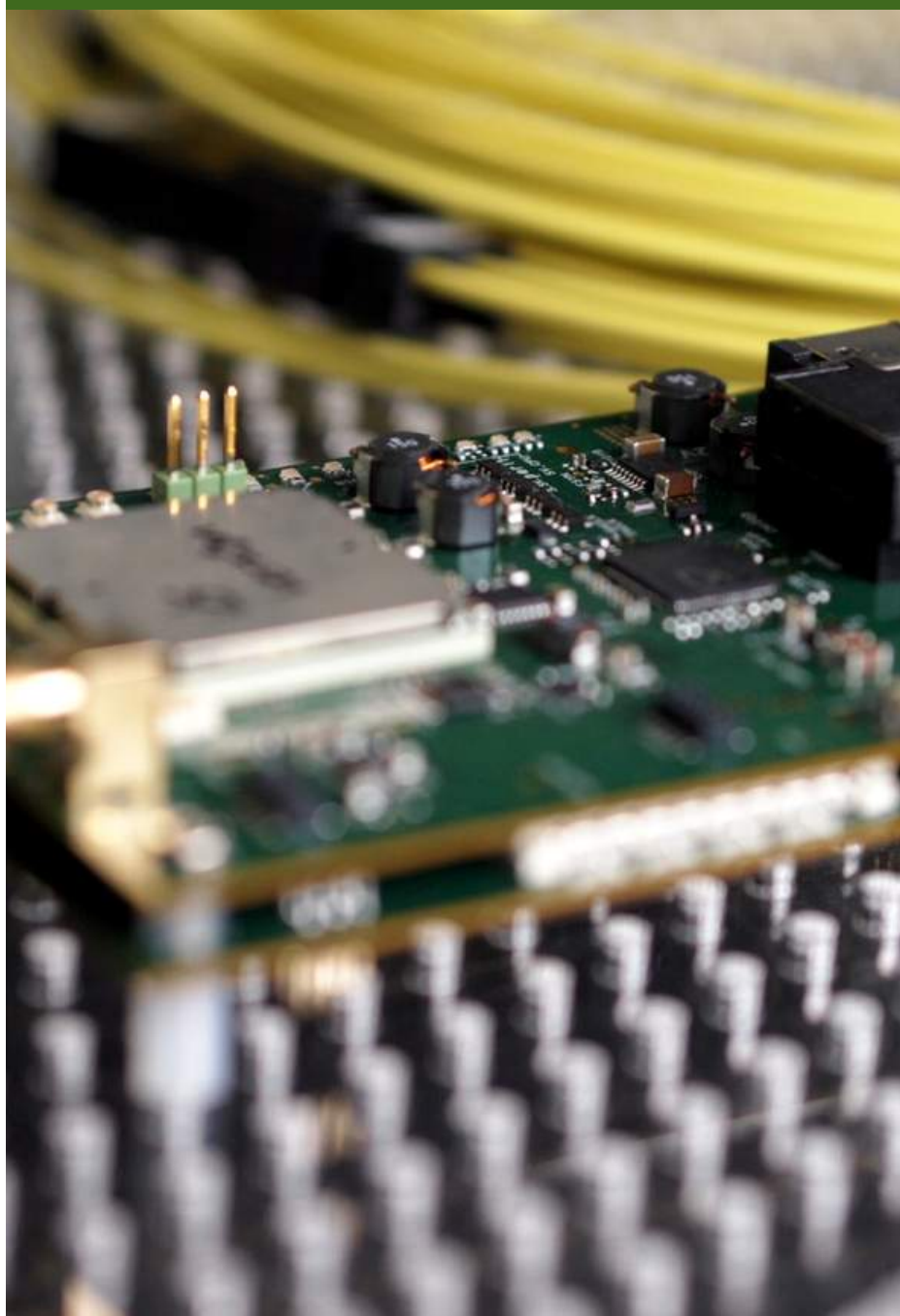
Horizontal Management



Innovation



What we do



- We work in optical high-speed connectivity for complex environments such as automotive and industrial matters, to be integrated in SoCs (System on Chips).
- We have people working from different places in Spain and other countries like:
- Also, we have many partners in some countries around the world:





How we do it



Make simpler and more robust products implementing

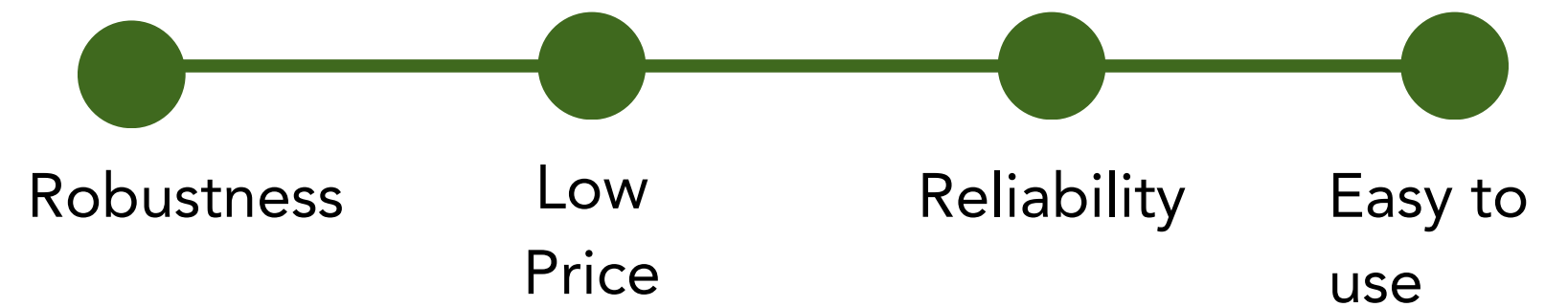
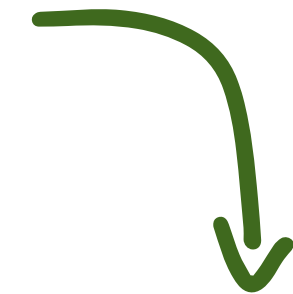


Approaching Shannon's limit



Customer centric

LEADING BY





New IEEE 802.3cz BASE-AU



How to increase data rate and reach?

Strategies used in IEEE 802.3

● Increase number of lanes

● Increase DSP complexity

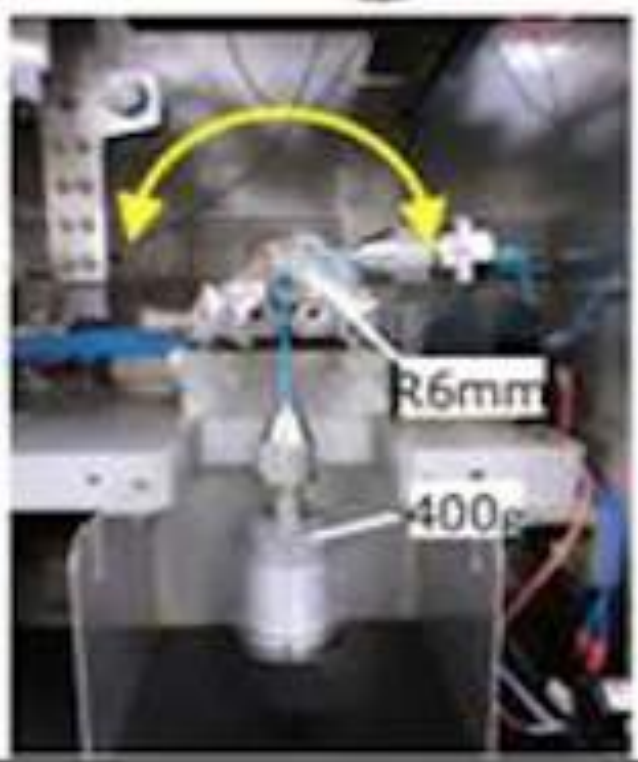
- Higher density constellations (3PAM, 4PAM, 8PAM, 16PAM, QPSK, 16QAM...)
- Multiplexing using other physical dimensions
 - Wavelength (WDM)
 - Frequency (OFDM)
 - Polarization (I/Q dimensions in optical constellations)
- Echo cancelling
 - Used for single-pair reuse for full-duplex communications
- Forward Error Correction algorithms
 - Reed Solomon, LDPC codes, ...
- Equalization

● Change the media/cable

- Also related with the number of lanes



Mechanical Robustness



Optical cable

Co-axial Cable

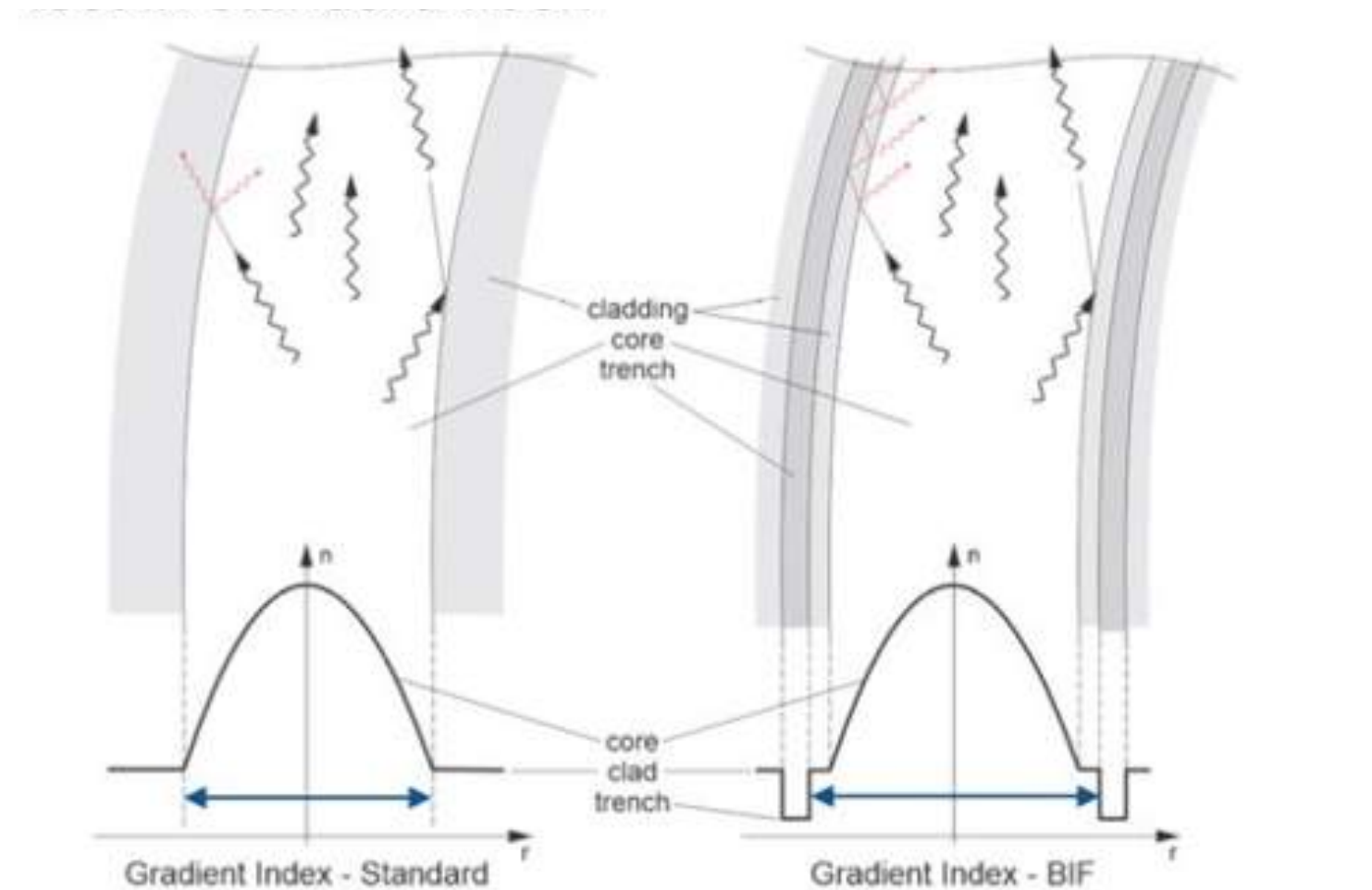
CABLE	CYCLES	RESULT
	1,000,000	
	10,000	

No failure

Disconnection of braid shield and conductor



Bend Insensitive



CR- CORNING

- Bend Insensitive Fibers (FIB) add a layer in the cladding with a lower index of refraction to provide an additional reflection. This guides the light. That would be lost in standard fiber.



The IEEE P802.3cz Standard



Automotive requirements

- EMC
- Operation temperature range (-40° – 125°C)
- Reliability / Durability (15 years of operation, less than 10 FIT)
- Inline connectors / reach 40 m + 4 inline connectors (cars, buses, trucks)
- Data rates: 2.5, 5, 10, 25 and 50 Gb/s, single lane
- Cost-effective
- Dependability/ link management/diagnosis
- Future proven
- Low weight harness



How 802.3cz covers Automotive requirements?

- The use of vanilla-flavoured fiber cabling (OM3) eliminates electromagnetic compatibility problems in cabling, has a reduced cost and achieves the data rate goal using a single lane.
- Moderate to low DSP complexity (no echo cancelling) allows for high loss / lower cost inline connectors, accommodates IC production yield, and lower power consumption.
- The light source (IR VCSEL) has been specially selected for its reliability and performance in the designated temperature range.
- The operation, Administration, and Management (OAM) side channel has been designed for dependability, advanced diagnosis and link management.
- EEE support allows big power saving in low traffic conditions and asymmetric rate use cases.



802.3cz: A multi-gigabit Optical Ethernet Standard

IEEE.org | IEEE Xplore Digital Library | IEEE Standards | IEEE Spectrum | More Sites eTools

IEEE SA STANDARDS ASSOCIATION IEEE

Standards Products & Programs Focuses Get Involved Resources **MAC ADDRESS**

IEEE 802.3cz-2023

IEEE Standard for Ethernet Amendment 7: Physical Layer Specifications and Management Parameters for Multi-Gigabit Glass Optical Fiber Automotive Ethernet

[Purchase](#) Active Standard

Available at <https://standards.ieee.org/ieee/802.3cz/10918/>



KD7251 and Use Cases



Automotive requirements for the KD7251

Reliability

- +15 years of lifetime, +30 kh operation time, -40°C ~ +105°C ECU ambient temperature (up to +125°C substrate temperature)

FuSa

- Functional safety according to ISO 26262, ASIL B

Qualification plan

- According to the new AEC-Q102-003 standard, considering all relevant AEC-Q100 and AEC-Q102 tests and advance reliability assessment approach of SAE-J1879

Feedback from Tier1

- IC (package, pitch, SMD...)
- Connector housing (two-step assembly, waterproof, environmental...)
- Connector-IC mating (manufacture & assembly tolerances)
- Functional requirements: data interfaces, test capabilities, safety, security, etc.



Automotive requirements for the KD7251

Cable and connector performance

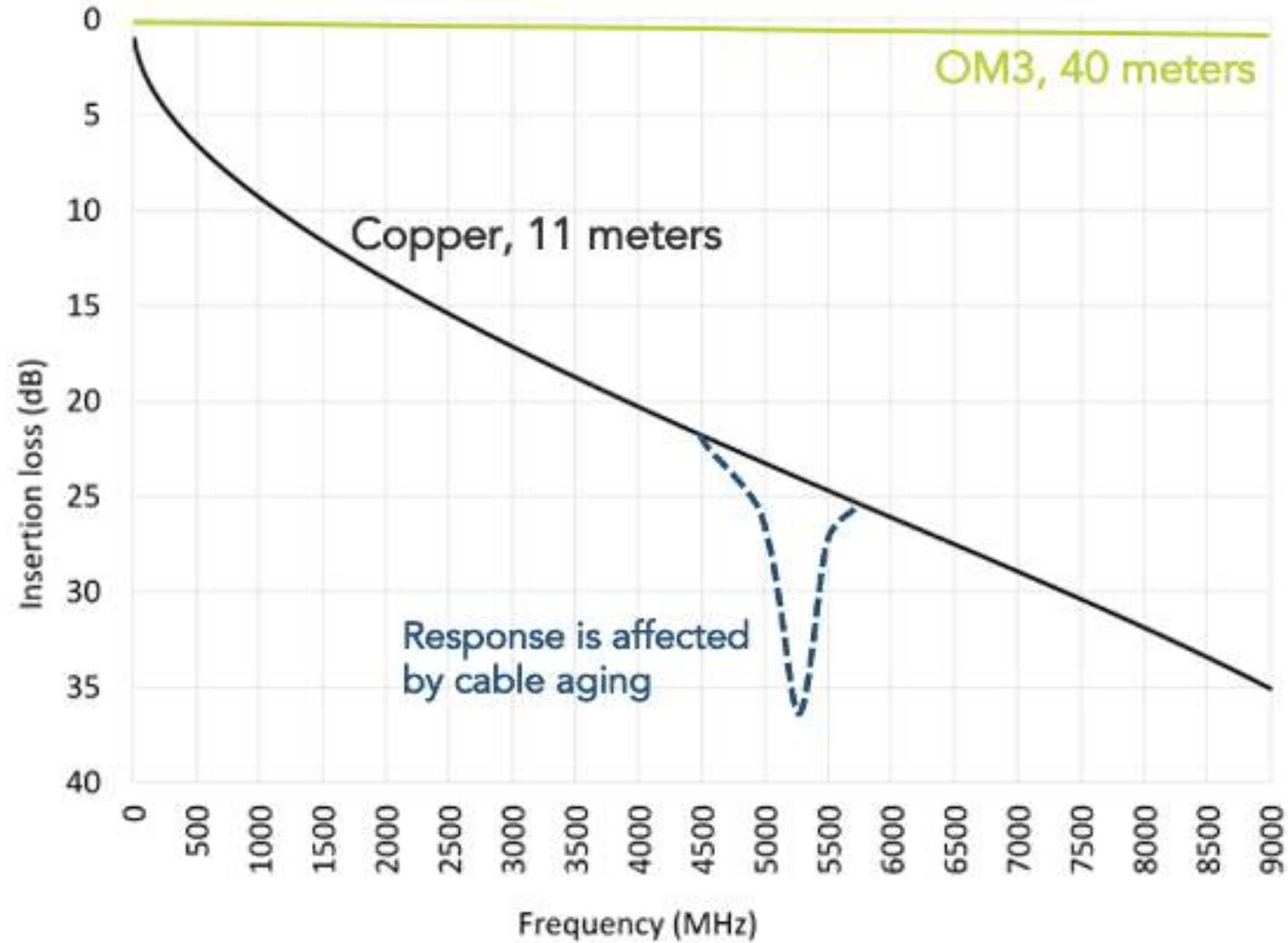
- Bending: permanent, instant, dynamic, micro-bending
- Vibration
- Shock test
- Chemical loads

Link budget

- Optical parameters (emission profile, wavelength, spectral width, OAM and ER...)
- Signal integrity, power integrity, EMC

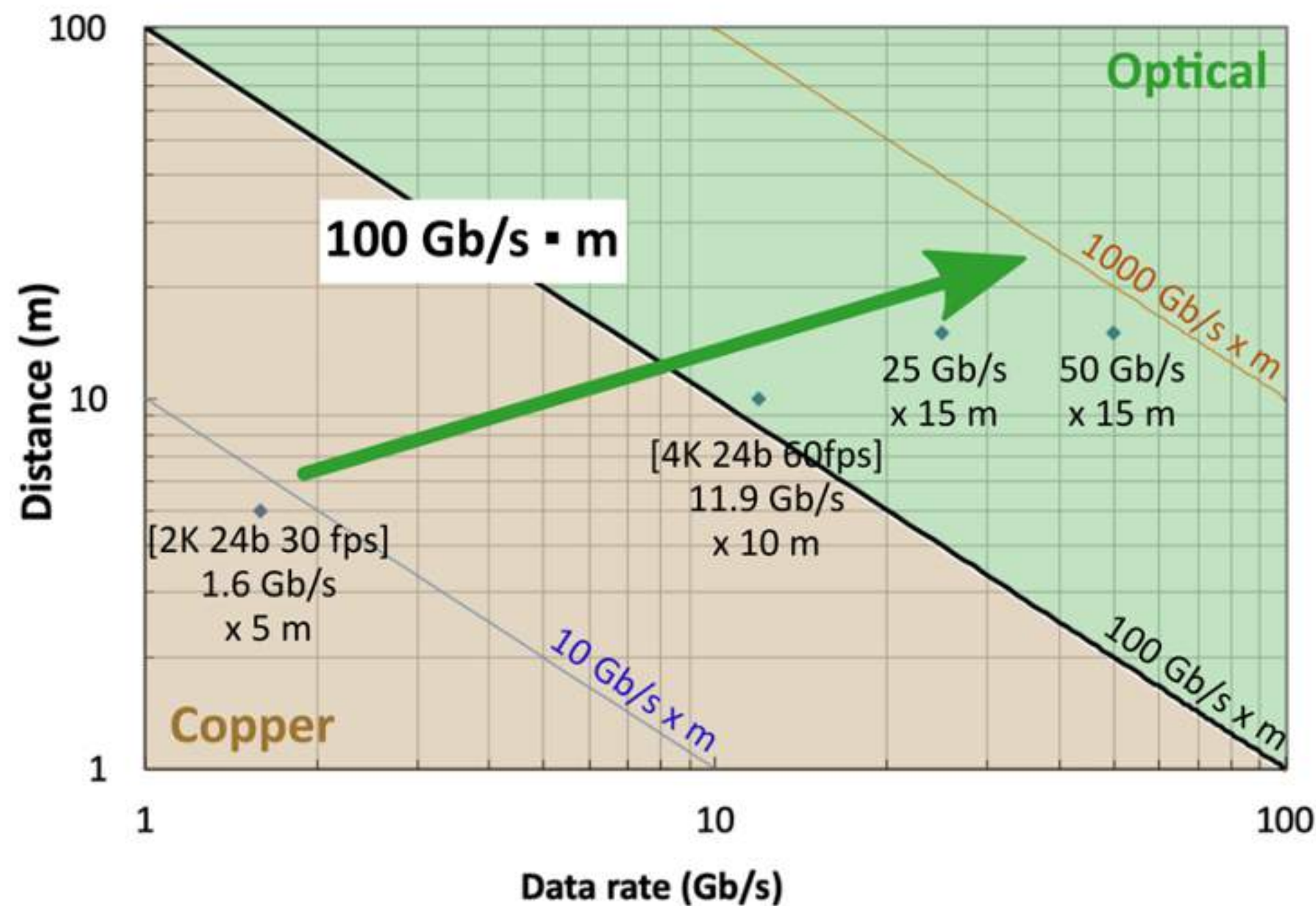


Optical is a must





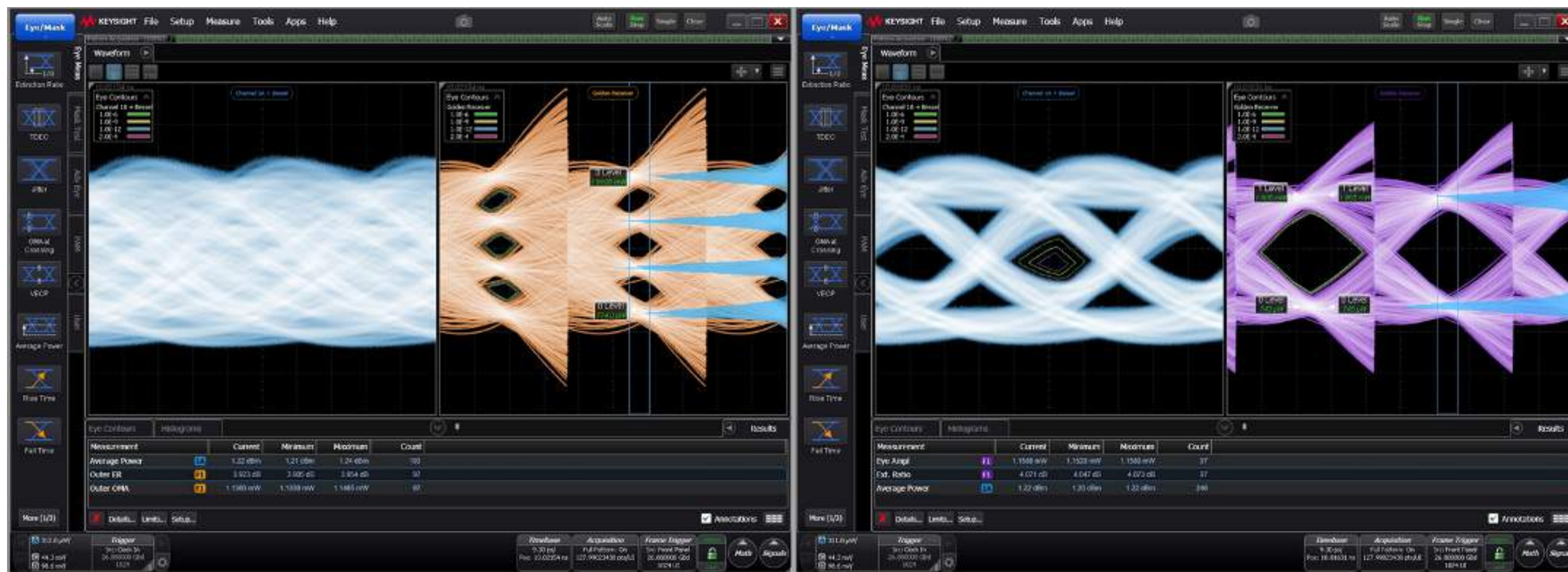
KDPOF view: Copper & Optical as speeds grow



Elaborated from : A. V. Krishnamoorthy et al., "Progress in Low-Power Switched Optical Interconnects," IEEE J. Select. Topics Quantum Electron., vol. 17, no. 2, pp. 357–376, Mar. 2011

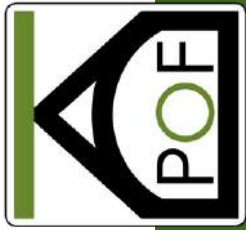


Transceiver feasibility: 980nm, ER 4dB, 125°C, 40m OM3

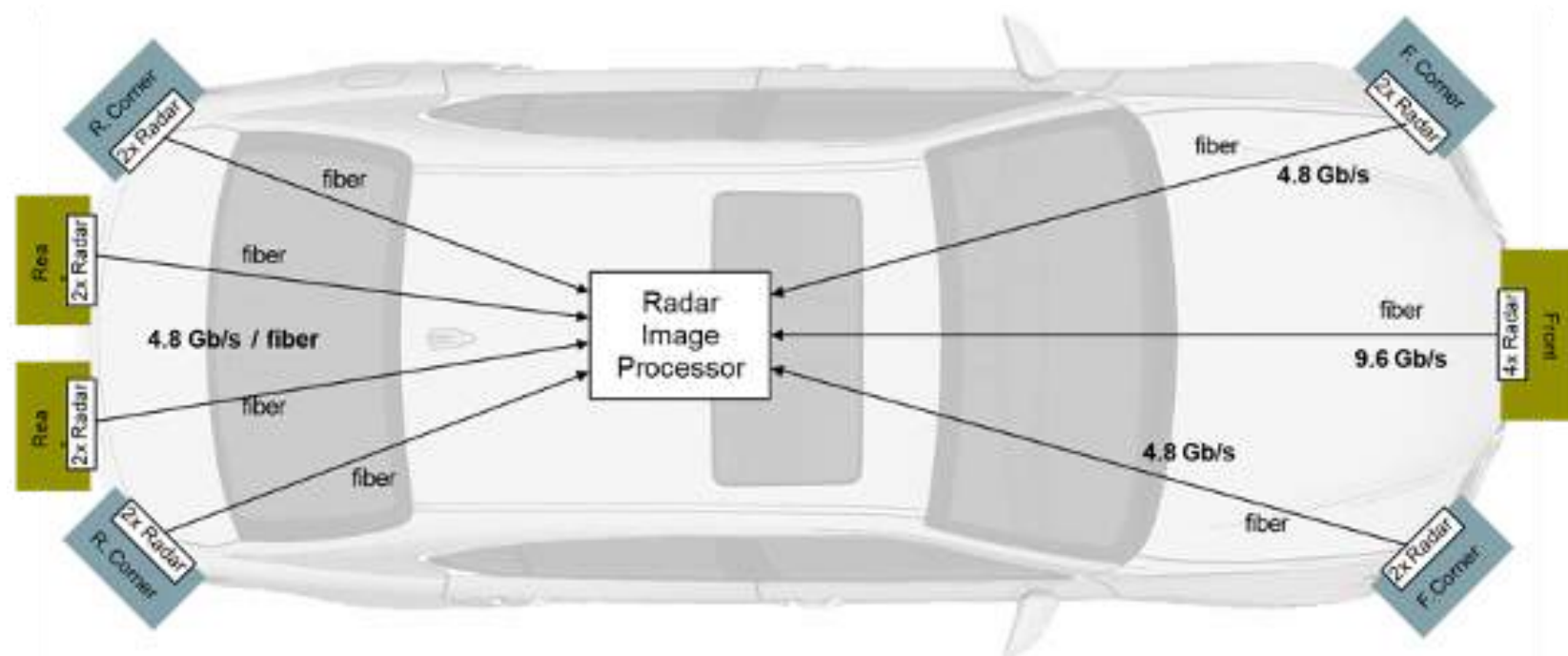


53.76 Gb/s PAM4

26.88 Gb/s NRZ



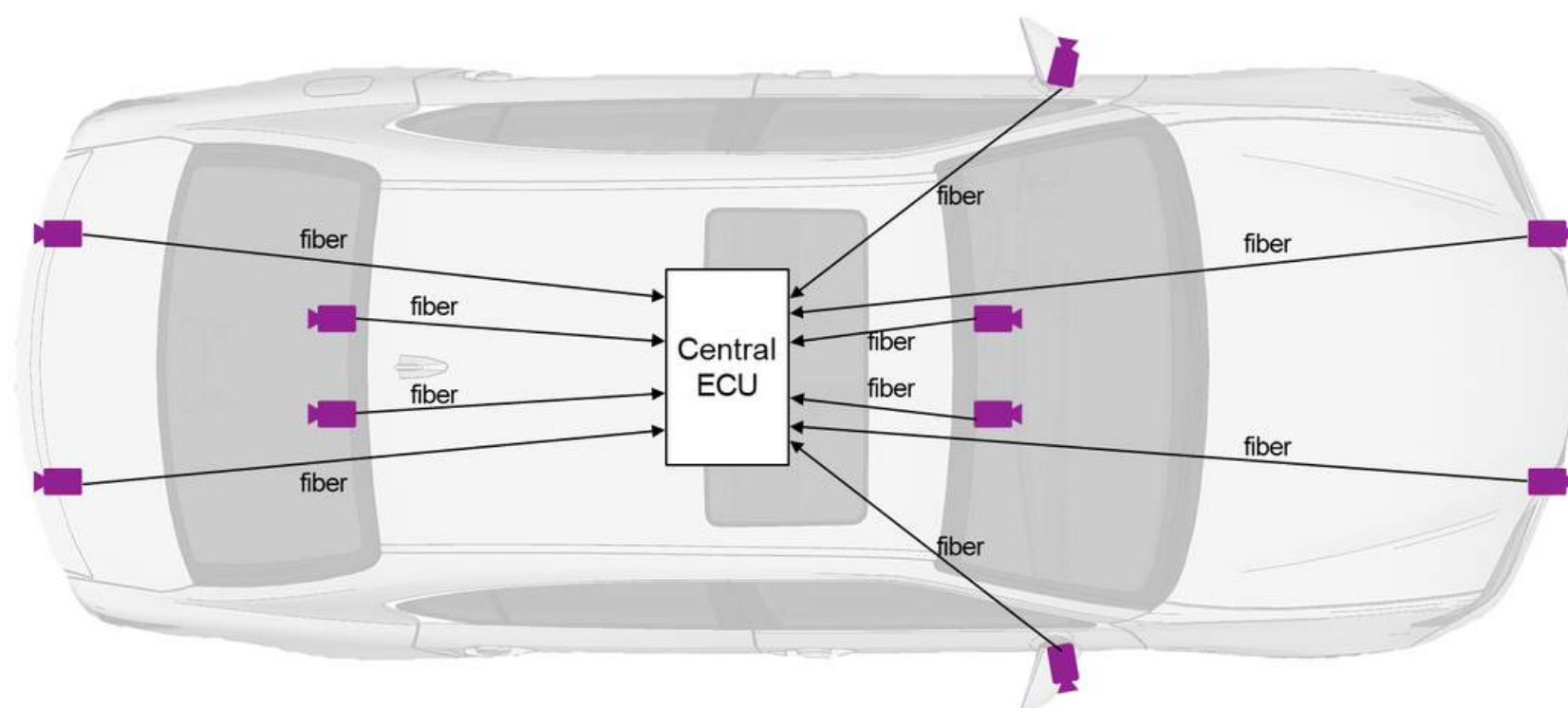
CSI-2 Connectivity: Satellite Radar



- 2 or 4 FMCW radar transceivers per sensor ECU (e.g. AWR2243)
- 4-lane CSI-2 port per transceiver, 600 Mb/s per lane
- Data-rates:
 - $2 \times 4 \times 600 = 4800$ Mb/s (rear sensors and front corners)
 - $4 \times 4 \times 600 = 9600$ Mb/s (front sensor)
- Radar application is intensive in number of lanes and ports to get aggregated rate



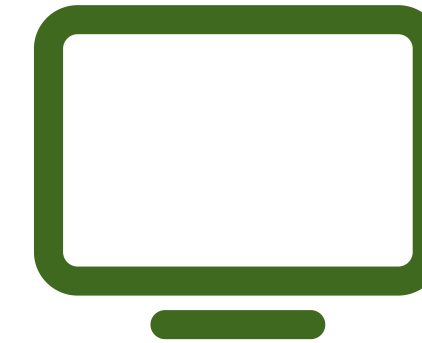
CSI-2 Connectivity: Camera Sensors



- Up to 10 cameras in high-end platforms with raw-data transmission
- Most of the cameras are ~3 Gb/s, some of them are ~8 Gb/s
- # CSI-2 ports per SOC limited, max 4 (e.g. Xavier, Renesas): virtual CSI-2 channels over single CSI-2 port are used
 - Dual and quad deserializers are currently used with coax and PHY
- However, camera application is intensive in rate per lane with low number of lanes and ports



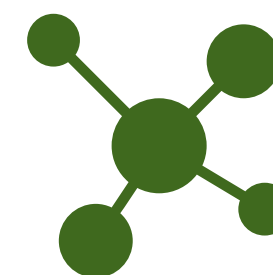
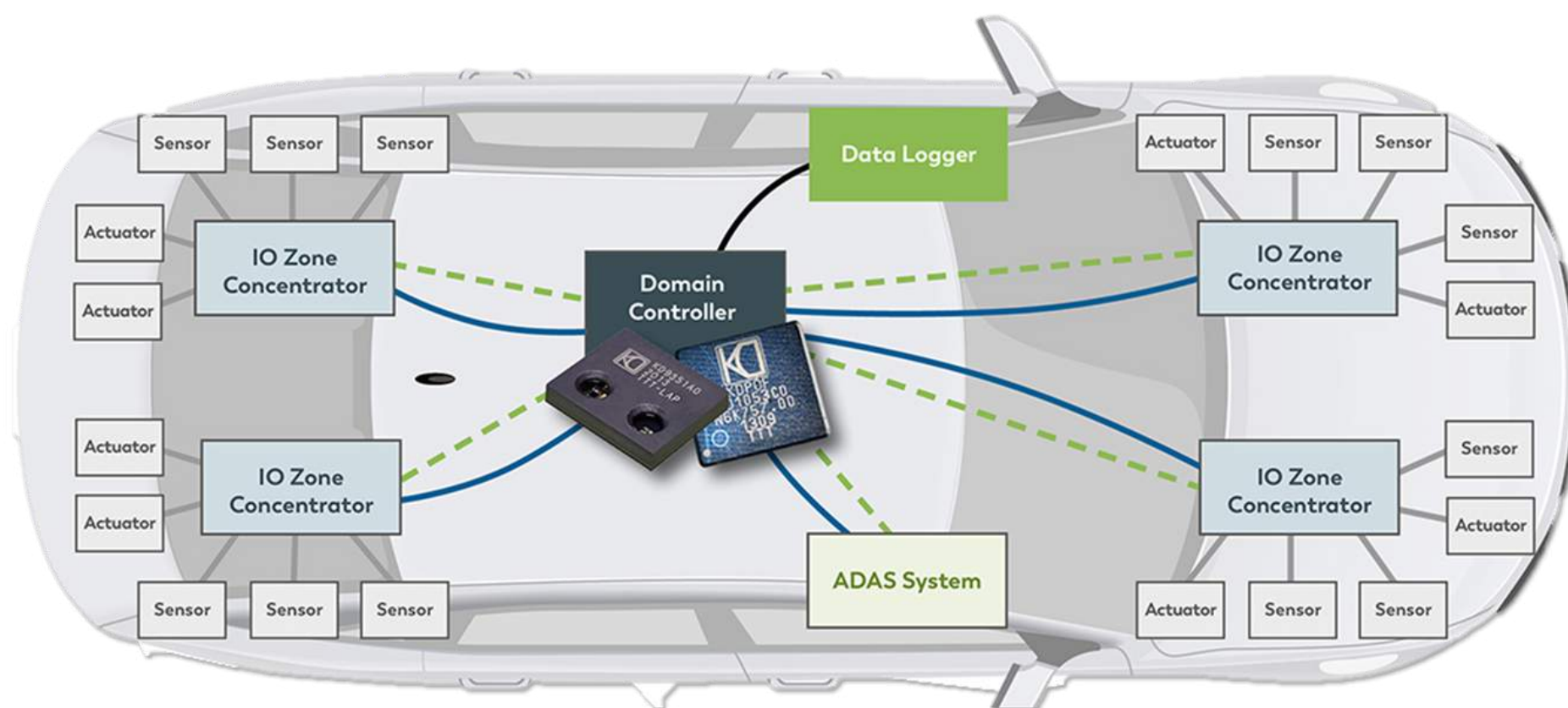
Displays Connectivity



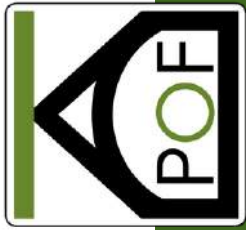
- DSI over D-PHY
- eDP (Embedded DisplayPort)



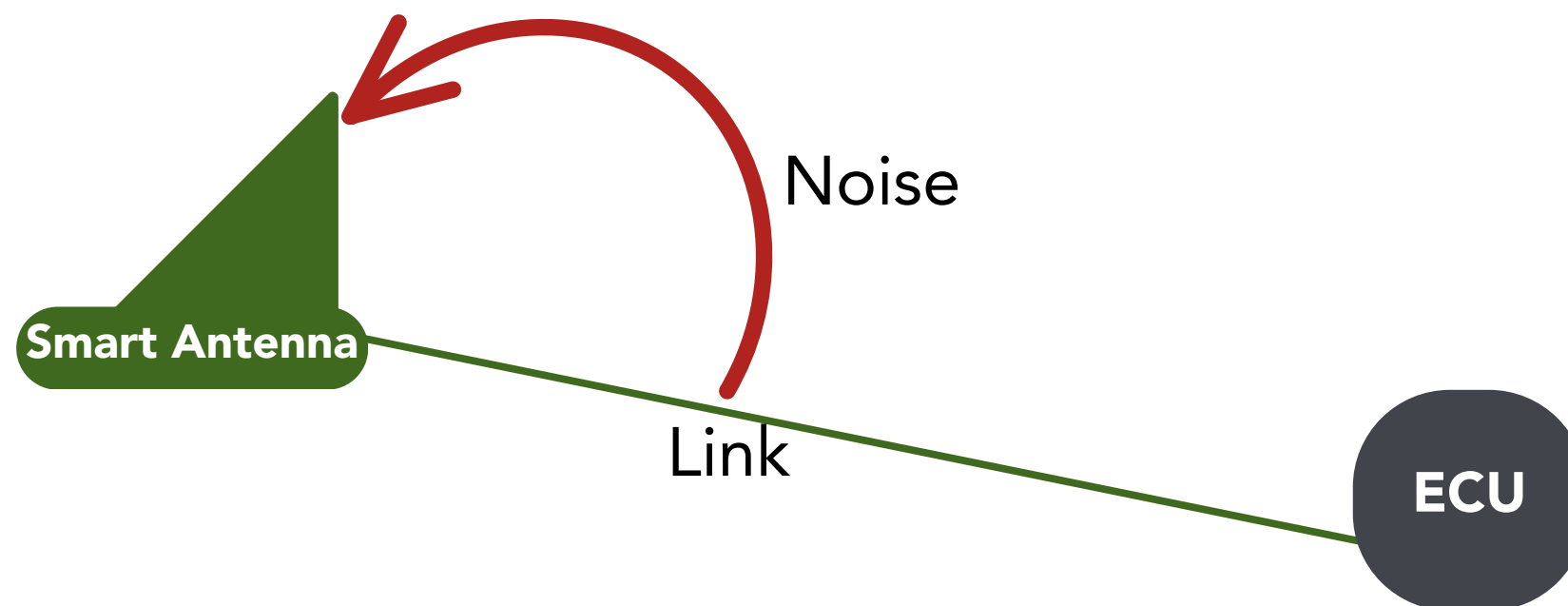
Backbone



- Ethernet-based zonal architecture
- HPC/VCU backbone
- Sensor fusion



Smart Antenna



- Avoid noise from smart antenna module link to ECU
 - It will reduce antenna reception sensitivity
- Use of optical link to enhance antenna performance
- New plastic/crystal roofs don't shield antenna from car noise



Connectors and light sources

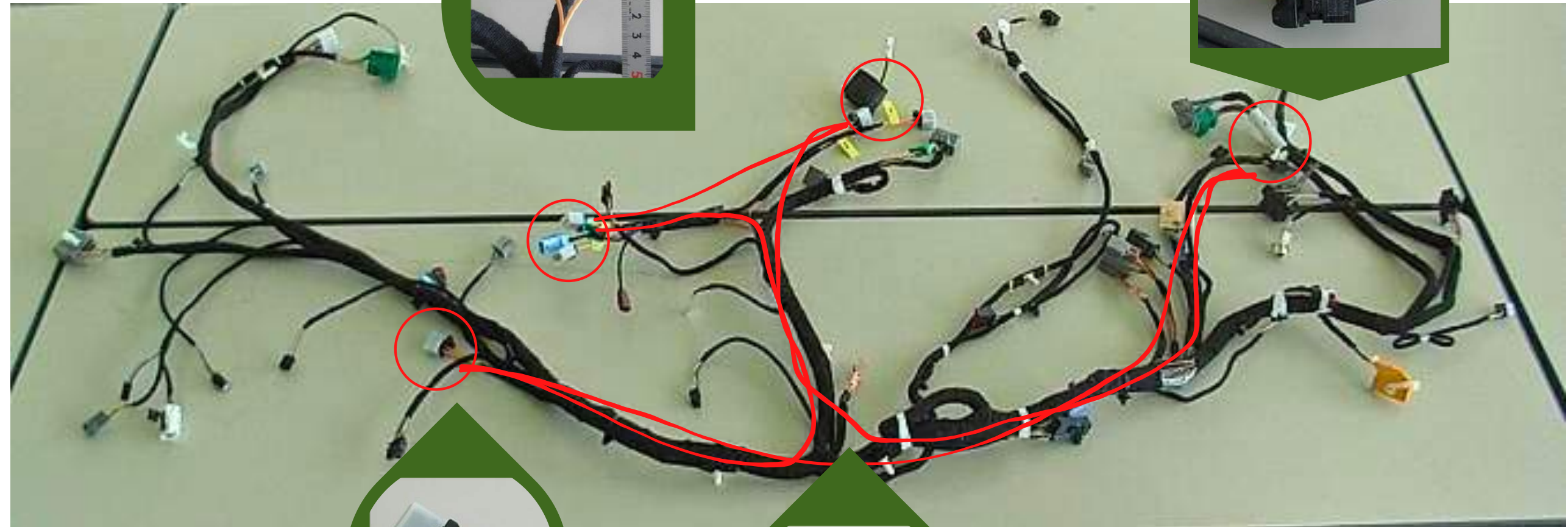


Automotive Optical Ethernet Harness

- Optical connector End
- Routing



<https://www.mouser.es/new/hirose/hirose-hvh-280-automotive-connectors/>



Bundling Optical Harness to Separation Keeping R15mm



Loopback (for Diagnostics) Connector with Clamp



Dust Protection Cap to all Connector Ends



Bundling Optical Harness to Copper Binding



Most common optical connectors



SC



LC

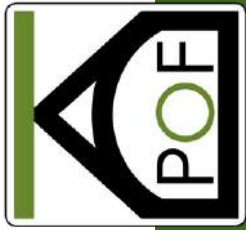


FC

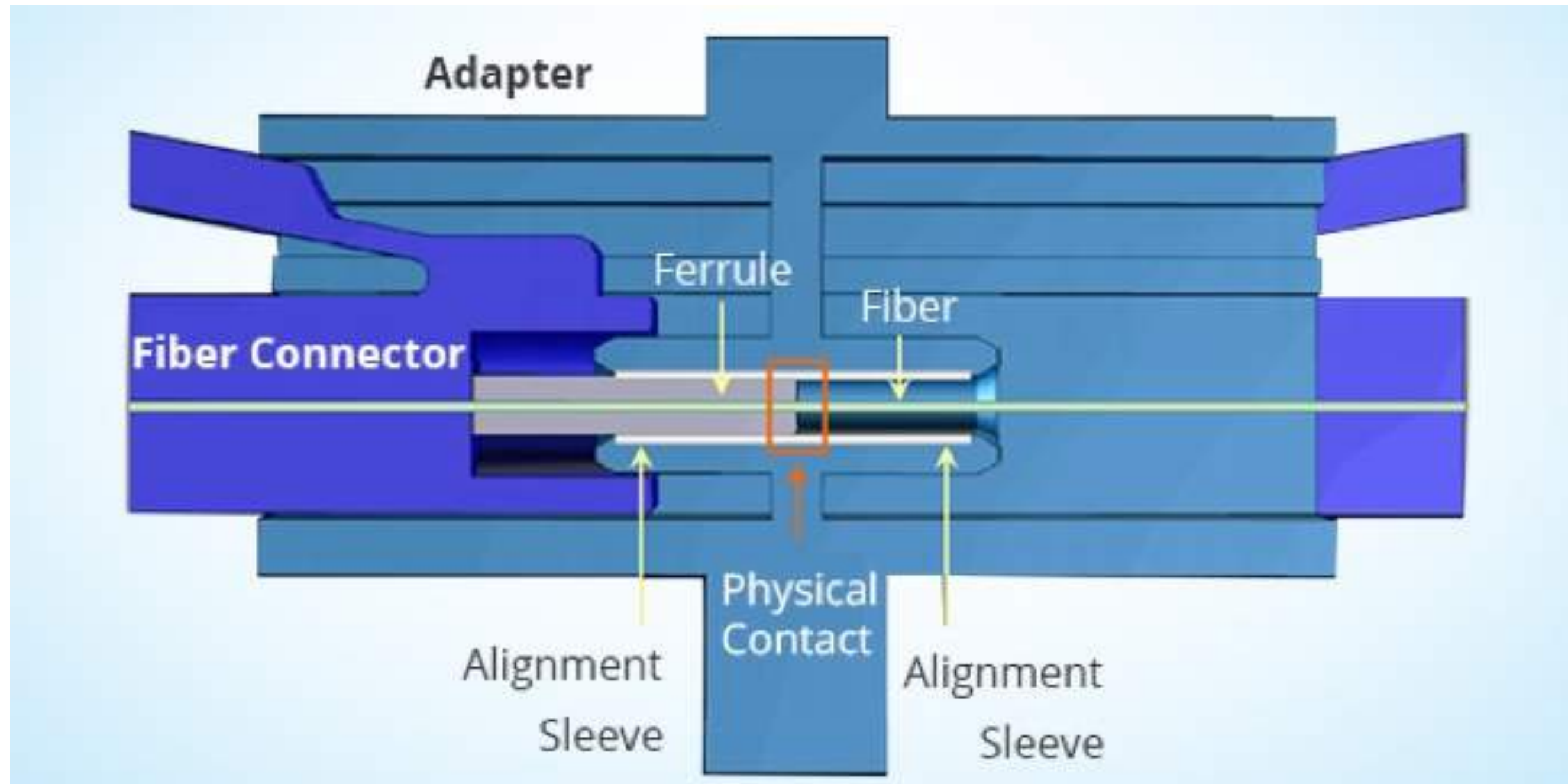


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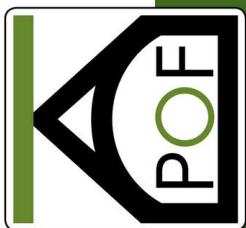
<https://www.promaxelectronics.com/ing/news/578/optical-fiber-connector-types-an-easy-guide/>



Fiber Optic In-Line connector



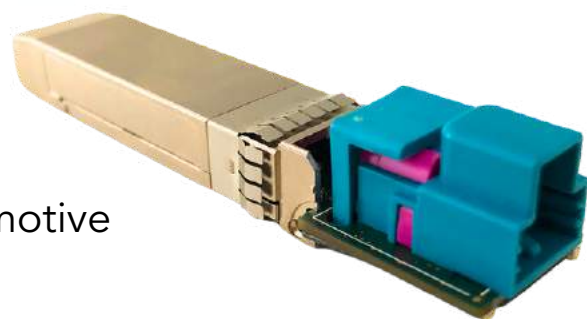
<https://community.fs.com/blog/fiber-optic-adaptercoupler-tutorial.html>



Automotive Industry Requires Kojiri Protection

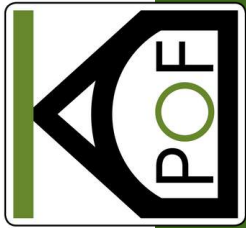


IEEE 802.3 CFI July 2019: Automotive Optical Multi-Gig PHY

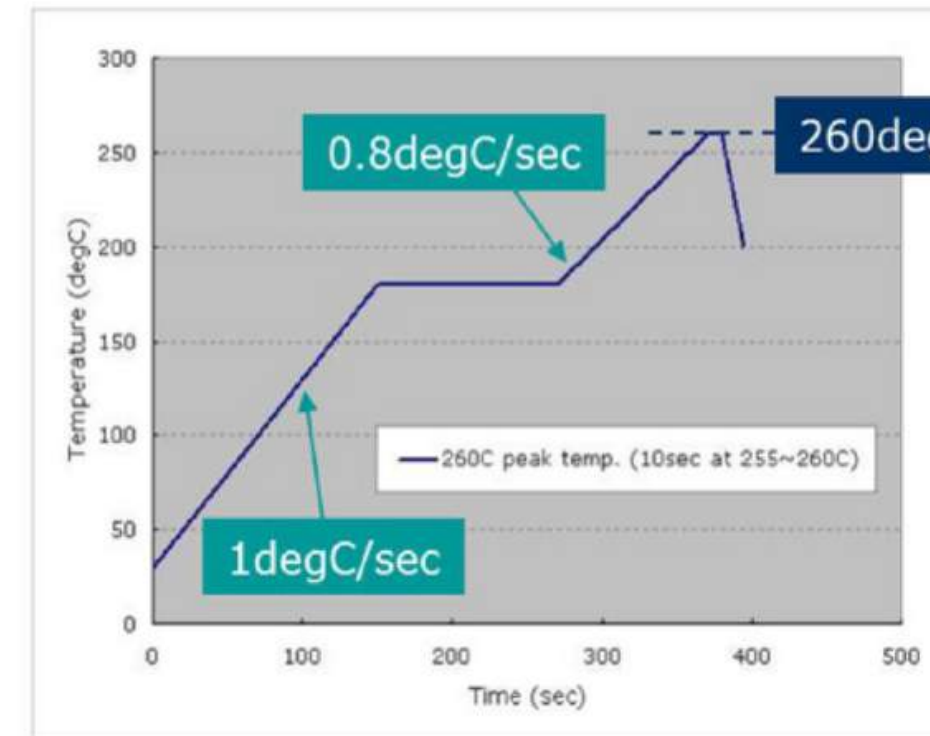
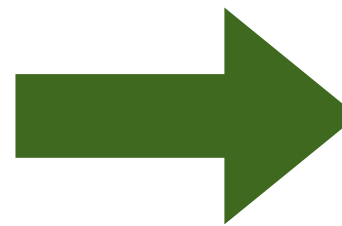
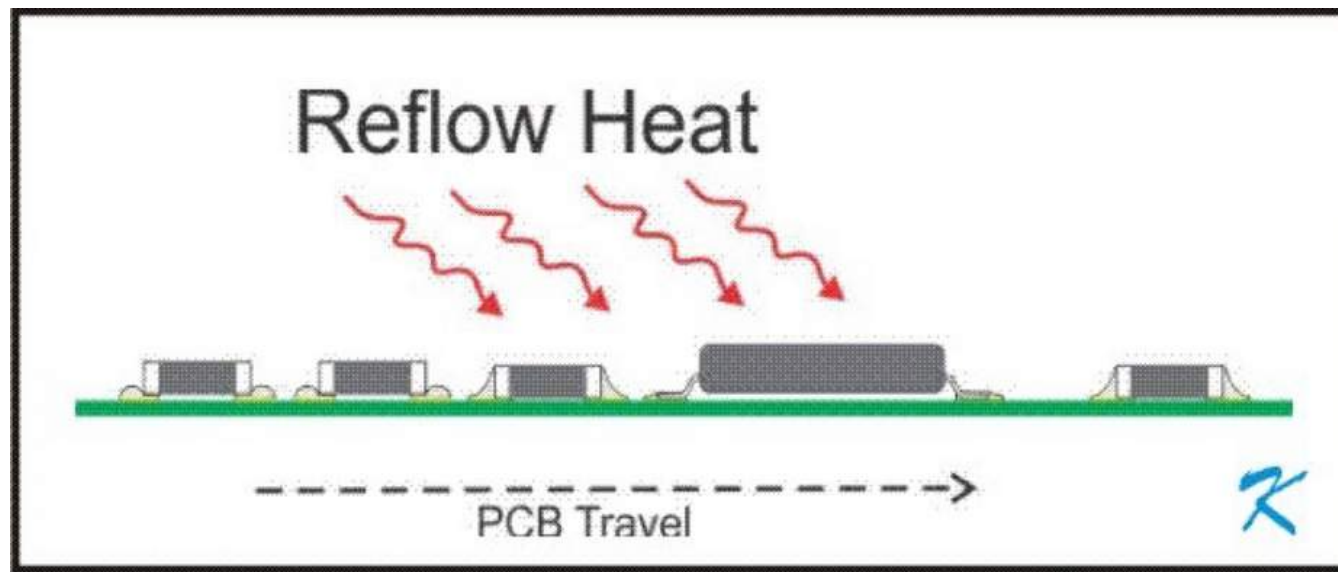


MOST Loop Optical Fi

- Kojiri protection and dust covers protect connectors against dust and damage
 - Some solutions include lens systems to facilitate the design of Kojiri protection
- New connectors for Glass Optical Fiber are under development
 - POF connectors with Kojiri protection are available in the market

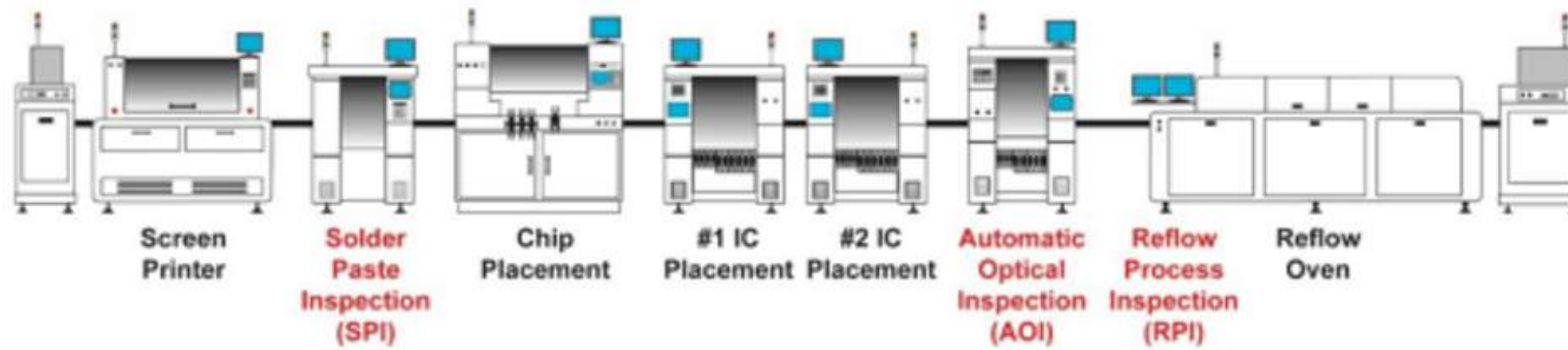


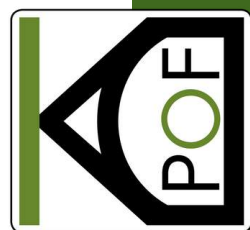
Reflow Soldering



Typical reflow soldering profile (SMT = Surface Mount Technology)

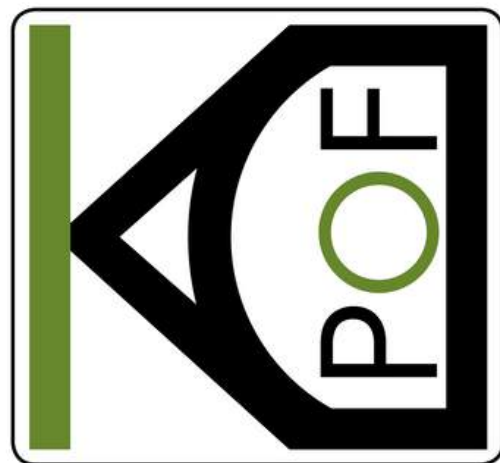
* Depending on location on PCB, design of lens, potential heat shielding etc





The Particularly Demanding Application in the Automotive Sector

- Compared to data centers, automotive applications require not only a much wider range of operating temperatures, ranging from minus 40 °C up to 125 °C back-side temperature, but also an interconnect length of even less than 40 meters.
- Long-term studies have already proven that 980nm VCSELs can operate at much higher temperatures while maintaining excellent reliability.
 - TRUMPF has demonstrated a test run at 170 °C showed no failures with test time exceeding 4.000 h
 - Under the same conditions, 850nm VCSELs showed 50 % failures after few 100 h
- The benefit can be used in different ways:
 - Higher operation temperature is favored by higher environment temperature use like 980nm for automotive and co-packaged optics.
 - Higher wavelength material more robust to operate at higher current densities which enable higher bandwidths, therefore better for 100G interconnect



www.kdpof.com

Thank you!

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